

PRODUCT CATALOG
SOLUTIONS FOR METAL STAMPING

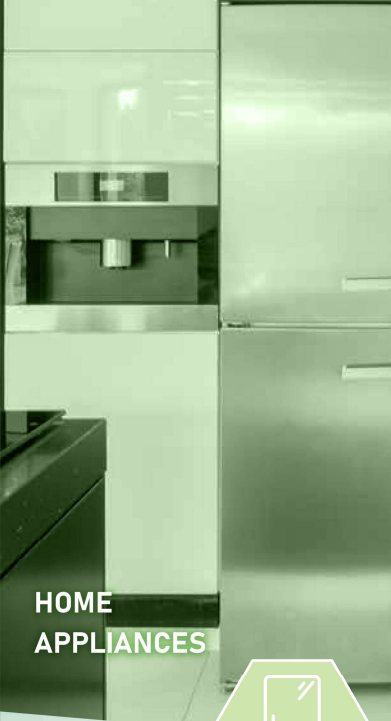
SATISFACTION EXCEEDS YOUR IMAGINATION



**AUTOMOBILES
TIER 1-3**



**CONSUMER ELECTRONICS,
COMPUTING &
COMMUNICATIONS**



**HOME
APPLIANCES**



**METAL
MANUFACTURING**



INDUSTRY FOCUS



* Link Motion



AEROSPACE



FURNITURE



AGRICULTURE EQUIPMENT



MEDICAL INSTRUMENT



SDG SERIES



SDE SERIES



APPLICATIONS

- SMART STAMPING SOLUTION
- SERVO TECHNOLOGY (SD/SDG/SDE SERIES)
- HOT STAMPING (SDE SERIES)
- TANDEM PRESS LINE
- BLANKING LINE
- TRANSFER
- PROGRESSIVE DIE
- HEAVY STAMPING (SM1, SDM1 SERIES)

SN SERIES

SN1 SERIES

SN2 SERIES



SM1 SERIES



SM2 SERIES





MODEL | **SDE4-1200**
HOT STAMPING

Installation Location **USA**

Application |
AHSS Hot Stamped Auto Parts

ACHIEVEMENTS
SERVO
PRESS

MODEL | **SDE4-1200**
HOT STAMPING

Installation Location **Mexico**

Application |
AHSS Hot Stamped Auto Parts



MODEL | **SDG2-400**

Installation Location **Japan**

Application |
Feeder and 3-Axis Transfer System for Auto Parts



MODEL | **SDG2-400**

Installation Location **USA**

Application |
Pendulum Motion with progressive die
for Auto Parts





MODEL | **SEL4-1600 & SE4-800-800-600-600 TANDEM LINE**

Installation Location **China**

Application | Automated Press Line for Large Panels

MECHANICAL PRESS

MODEL | **SE2-1200 WITH TRI-AXIS TRANSFER SYSTEM**

Installation Location **USA**

Application | Large Auto Parts from High Strength Steel



MODEL | **SM1-500-1000-1000 -500-500-500-500-500 HEAVY STAMPING TANDEM LINE**

Installation Location **Indonesia**

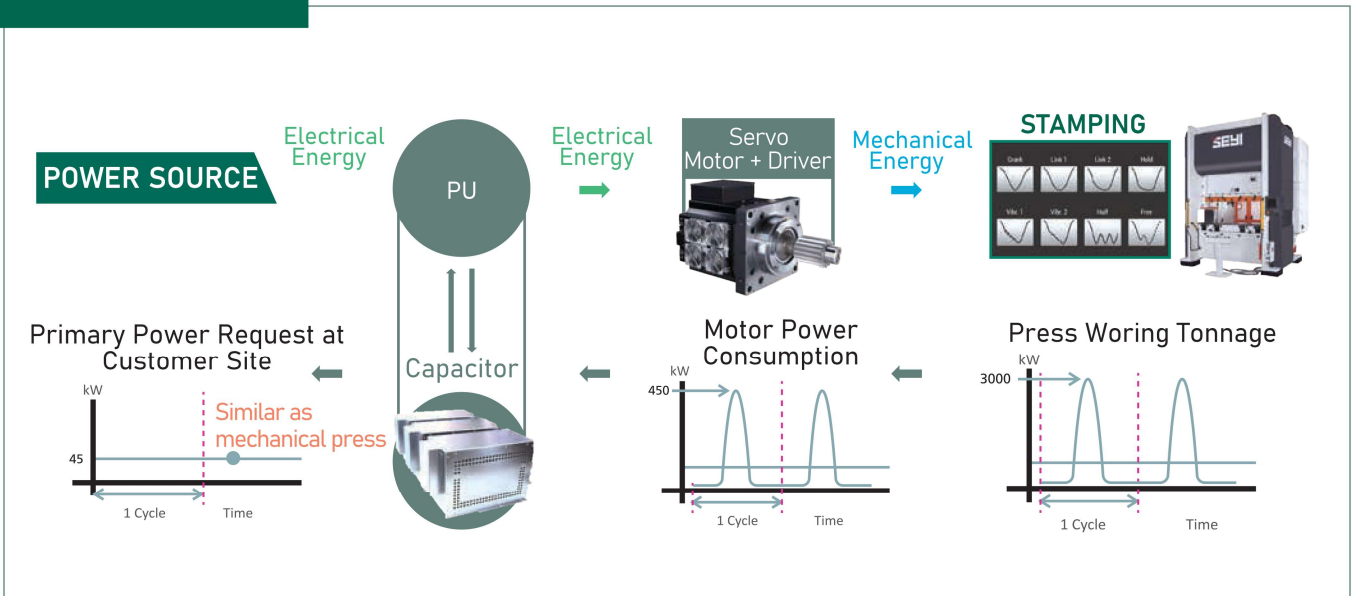
Application | Steel Wheel Rims for Automotive Industry



SEYI' GREEN PRODUCT SERVO PRESS

ECO-FRIENDLY AND EFFICIENT DESIGN

Having a press that optimizes each part being made allows stampers to be more productive with less equipment. With the energy-saving and space-saving design concept, SEYI servo presses can be used in all stamping applications and industries to meet users' unique demands and applications.



1 POWER LEVELING AND POWER REGENERATION BY SERVO MOTOR

The peak instantaneous current normally occurs during the stamping process. Via PU, the voltage of the power source can be still stable without a sudden increase.

Power regeneration by servo motor: when servo motor decelerates, the reaction of the movement can convert mechanical energy into electrical energy, and the power can be stored and recycled by capacitors.

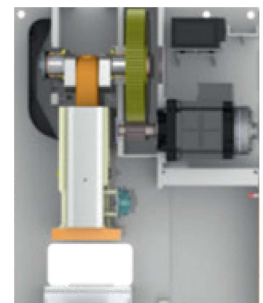
2 SERVO MOTOR



In-house developed servo motors offer precise control of slide movement and forming speed. The low speed, high-torque characteristics are applicable to form high-strength steel, aluminum and other difficult-to-form materials.

3 DIRECT-DRIVE TRANSMISSION

SEYI's servo press transmission system integrates the pinion shaft directly into the servo motor, removing the flywheel and deceleration mechanic.



This direct-drive motor type can increase speed and stroke optimization with much less vibration throughout the process, enhancing end product quality and productivity.

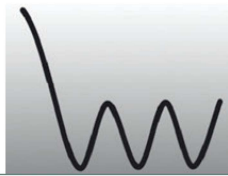
4 SLIDE MOTION

SEYI offers 7 default motions and 1 free motion profile in its servo control. Below is an introduction to some of the most frequently used motions.

HALF MOTION

INCREASED THROUGHPUT

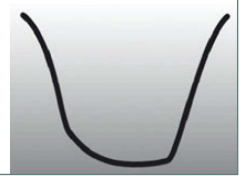
By reducing the stroke length of the press, SEYI servo presses can eliminate unnecessary press movement, increasing the production output and saving on electrical power consumption.



HOLD MOTION

A USEFUL ALTERNATIVE FOR HOT STAMPING

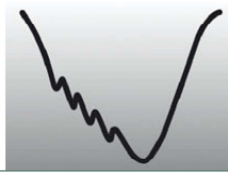
This motion pauses the slide motion at B.D.C. for a programmed time interval, allowing a heated blank to form and cool with the die.



VIBRATION MOTION

PRODUCE HIGH-ACCURACY DEEP DRAW WORK

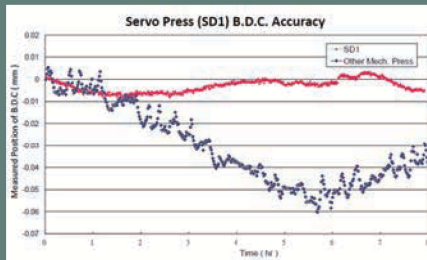
In addition to high accuracy and quality, the number of die stations can be reduced, resulting in lower tooling costs and higher productivity.



FREE MOTION (COINING)

SUITABLE FOR DIFFICULT TO FORM MATERIALS

Springback effect can be reduced or eliminated by hitting the material multiple times at B.D.C. Often, this coining or restriking motion can be done in a single die station.

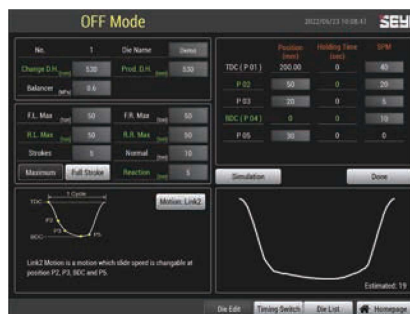
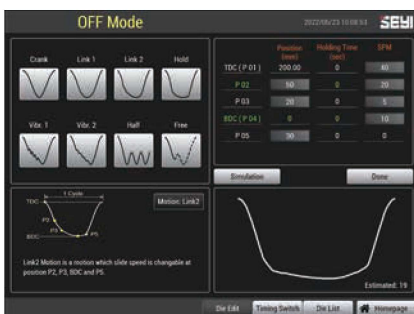


5 BEST B.D.C. ACCURACY

Equipped with an electrical overload protector (EOLP) and special lubrication system designs, the slide's BDC accuracy is stable.

6 EASY-TO-USE INTERFACE

With memory capacity for 200 sets of die information, the machine improves efficiency when changing die, ultimately increasing production. The setup of "absolute value in speed" allows precise control on monitoring production, quality and detecting abnormality. In addition, features such as Die Protection and Tonnage Monitoring are also provided. The parameters can be easily set up by operators via user-friendly HMI.





SDG

SDG2-400~1200
SDG4-400~2400



SDG Series
Video

Straight Side Crank Servo Press

SDE

SDE2-400~1200
SDE4-400~2400

Straight Side Eccentric Gear Servo Press

SEYI's eco-friendly and efficient servo press benefits customers

- Powerful direct drive transmission with flexible and easy-to-use operating system.
- Suitable for high tensile steel product.
- Tie-rod structure for minimal deflection, high accuracy, and durability.
- Ease of integration with robots and automation system.
- Based on an energy-saving and environmentally friendly concept, energy management is utilized to stabilize spikes in energy consumption. Electrical power can be conserved and recycled for use with additional help from power regeneration of the servo motor.
- Crank type design and up to double productivity using Half Motion (Pendulum Motion) with a progressive die. (The actual production output is subject to different applications.) (SDG Series)
- Eccentric gear drive design, excellent for deep drawing and a variety of other stamping applications. (SDE Series)

SDG SERIES

* For SDG2-800-1, only 1000kN die cushion is available. * For SDG4-800-1, only 1000kN die cushion is available.

Model			SDG2-400	SDG2-600	SDG2-800	SDG2-1000	SDG2-1200	
Capacity	kN		4000	6000	8000	10000	12000	
Stroke Length	mm		350	350	350	400	400	
Pendulum Motion Stroke Length	mm		100	100	100	100	100	
Strokes per Minute	SPM		-50	-50	-50	-50	-50	
Pendulum Motion Stroke per Minute	SPM		-74	-74	-74	-70	-70	
Tonnage Rating Point	mm		6.5	6.5	6.5	6.5	6.5	
Die Height	mm		700	700	800	800	800	
Slide Adjustment	mm		250	250	300	300	300	
Slide Area (LR × FB)	mm	1	2500×1400	2500×1550	2800×1550	3100×1550	3400×1550	
		2	2800×1400	2800×1550	3100×1550	3400×1550	3700×1550	
		3	3100×1400	3100×1550	3400×1550	3700×1550	4000×1550	
		4	3400×1400	3400×1550	3700×1550	4000×1550	4300×1550	
Bolster Area (LR × FB)	mm	1	2500×1400	2500×1550	2800×1550	3100×1550	3400×1550	
		2	2800×1400	2800×1550	3100×1550	3400×1550	3700×1550	
		3	3100×1400	3100×1550	3400×1550	3700×1550	4000×1550	
		4	3400×1400	3400×1550	3700×1550	4000×1550	4300×1550	
Window Opening	Bolster Only	FB × UD	mm	1100×600	1300×600	1500×700	1500×700	1500×700
	Front to Back Rolling Bolster			1100×600	1300×600	1500×700	1500×700	1500×700
	Left to Right Rolling Bolster			1700×800	1850×800	1850×900	1850×900	1850×900
Bolster Height	Fixed Bolster	mm	850	850	850	850	850	
	Rolling Bolster		660	660	660	740	740	

Model			SDG4-400	SDG4-500	SDG4-600	SDG4-800	SDG4-1000	SDG4-1200	SDG4-1600	SDG4-2000	SDG4-2400
Capacity	kN		4000	5000	6000	8000	10000	12000	16000	20000	24000
Stroke Length	mm		350	350	350	350	400	400	450	450	450
Stroke per Minute	SPM		-50	-50	-50	-50	-50	-50	-40	-40	-40
Tonnage Rating Point	mm		6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5
Die Height	mm		700	700	700	800	800	800	900	1000	1000
Slide Adjustment	mm		250	250	250	300	300	300	300	300	300
Slide Area (LR × FB)	mm	1	2500×2000	2500×2000	2500×2000	2800×2200	3100×2200	3400×2200	3400×2200	4000×2200	4000×2200
		2	2800×2000	2800×2000	2800×2000	3100×2200	3400×2200	3700×2200	3700×2200	4300×2200	4300×2200
		3	3100×2000	3100×2000	3100×2000	3400×2200	3700×2200	4000×2200	4000×2200	4600×2200	4600×2200
		4	3400×2000	3400×2000	3400×2000	3700×2200	4000×2200	4300×2200	4300×2200	4900×2200	4900×2200
Bolster Area (LR × FB)	mm	1	2500×2000	2500×2000	2500×2000	2800×2200	3100×2200	3400×2200	3400×2200	4000×2200	4000×2200
		2	2800×2000	2800×2000	2800×2000	3100×2200	3400×2200	3700×2200	3700×2200	4300×2200	4300×2200
		3	3100×2000	3100×2000	3100×2000	3400×2200	3700×2200	4000×2200	4000×2200	4600×2200	4600×2200
		4	3400×2000	3400×2000	3400×2000	3700×2200	4000×2200	4300×2200	4300×2200	4900×2200	4900×2200
Window Opening	Bolster Only	FB × UD	mm	1800×600	1800×600	1800×600	2000×700	2000×700	2000×700	2000×800	2000×900
	Front to Back Rolling Bolster			1800×600	1800×600	1800×600	2000×700	2000×700	2000×700	2000×800	2000×900
	Left to Right Rolling Bolster			2300×800	2300×800	2300×800	2500×900	2500×900	2500×900	2500×1000	2500×1100
Bolster Height	Fixed Bolster	mm	850	850	850	850	850	850	850	850	
	Rolling Bolster		660	660	660	660	740	740	740	740	

SDE SERIES

Model			SDE2-400	SDE2-600	SDE2-800	SDE2-1000	SDE2-1200	
Capacity	kN		4000	6000	8000	10000	12000	
Stroke Length	mm		600	600	800	800	800	
Strokes per Minute	SPM		-30	-30	-25	-25	-25	
Tonnage Rating Point	mm		13	13	13	13	13	
Die Height	mm		700	800	1000	1000	1100	
Slide Adjustment	mm		300	400	500	500	500	
Slide Area (LR × FB)	mm	1	2500×1400	2500×1550	2800×1700	3100×1700	3400×1700	
		2	2800×1400	2800×1550	3100×1700	3400×1700	3700×1700	
		3	3100×1400	3100×1550	3400×1700	3700×1700	4000×1700	
		4	3400×1400	3400×1550	3700×1700	4000×1700	4300×1700	
Bolster Area (LR × FB)	mm	1	2500×1400	2500×1550	2800×1700	3100×1700	3400×1700	
		2	2800×1400	2800×1550	3100×1700	3400×1700	3700×1700	
		3	3100×1400	3100×1550	3400×1700	3700×1700	4000×1700	
		4	3400×1400	3400×1550	3700×1700	4000×1700	4300×1700	
Window Opening	Bolster Only	FB × UD	mm	1200×600	1350×700	1500×900	1500×900	1500×1000
	Front to Back Rolling Bolster			1200×600	1350×700	1500×900	1500×900	1500×1000
	Left to Right Rolling Bolster			1700×800	1850×900	2000×1100	2000×1100	2000×1200
Bolster Height	Fixed Bolster	mm	850	850	850	850	850	
	Rolling Bolster		660	660	660	740	740	

Model			SDE4-400	SDE4-500	SDE4-600	SDE4-800	SDE4-1000	SDE4-1200	SDE4-1600	SDE4-2000	SDE4-2400
Capacity	kN		4000	5000	6000	8000	10000	12000	16000	20000	24000
Stroke Length	mm		600	600	600	800	800	800	800	900	1000
Stroke per Minute	SPM		-30	-30	-30	-25	-20	-20	-20	-20	-20
Tonnage Rating Point	mm		13	13	13	13	13	13	13	13	13
Die Height	mm		700	800	800	1000	1000	1100	1200	1300	1400
Slide Adjustment	mm		300	400	400	400	400	500	500	600	600
Slide Area (LR × FB)	mm	1	2500×2000	2500×2000	2500×2000	2800×2200	3100×2200	3400×2200	3400×2200	4000×2200	4000×2200
		2	2800×2000	2800×2000	2800×2000	3100×2200	3400×2200	3700×2200	3700×2200	4300×2200	4300×2200
		3	3100×2000	3100×2000	3100×2000	3400×2200	3700×2200	4000×2200	4000×2200	4600×2200	4600×2200
		4	3400×2000	3400×2000	3400×2000	3700×2200	4000×2200	4300×2200	4300×2200	4900×2200	4900×2200
Bolster Area (LR × FB)	mm	1	2500×2000	2500×2000	2500×2000	2800×2200	3100×2200	3400×2200	3400×2200	4000×2200	4000×2200
		2	2800×2000	2800×2000	2800×2000	3100×2200	3400×2200	3700×2200	3700×2200	4300×2200	4300×2200
		3	3100×2000	3100×2000	3100×2000	3400×2200	3700×2200	4000×2200	4000×2200	4600×2200	4600×2200
		4	3400×2000	3400×2000	3400×2000	3700×2200	4000×2200	4300×2200	4300×2200	4900×2200	4900×2200
Window Opening	Bolster Only	FB × UD	mm	1800×600	1800×700	1800×700	2000×900	2000×900	2000×1000	2000×1100	2000×1200
	Front to Back Rolling Bolster			1800×600	1800×700	1800×700	2000×900	2000×900	2000×1000	2000×1100	2000×1200
	Left to Right Rolling Bolster			2300×800	2300×900	2300×900	2500×1100	2500×1100	2500×1200	2500×1300	2500×1400
Bolster Height	Fixed Bolster	mm	850	850	850	850	850	850	850	850	
	Rolling Bolster		660	660	660	660	740	740	740	740	

* This specification is subject to change without notice.

* For special requirements, please contact your local supplier.

* The photo could be different from actual machine.

SD1 SERIES



SD2 SERIES



SDN1 SERIES



SDM1 SERIES



SD

SD1-80~300
SD2-160~500



SD Series Video

Solid Frame Crank Servo Press

SDN1

SD1-80~250

C Frame Direct-Drive Servo Press

“Green product” designed servo press

- High rigidity frame, (SD Series) 8-point guided slide, (SDN1 Series) 6-point guided slide.
- Direct-drive transmission and direct integration of the pinion shaft with the servo motor.
- Low speed & high torque servo motor specially designed for stamping presses. Features an extreme acceleration/deceleration ability with a compact size and high efficiency.
- Energy management stabilizes spikes in energy consumption. Electrical power can be conserved and recycled for use with additional help from the power regeneration of the servo motor.
- 8 default motions (7 pre-programmed motion profiles and 1 free motion curve) can be selected. Free slide movement allows the slide to run at any position at different speeds, and the parameters can be easily programmed.

SDM1

SDM1-500~800

Heavy Stamping Servo Press

Engineered to form thick metal plates

- Equipped with a new-generation SEYI servo control system.
- 8-sided guide design to ensure high stability of the slide.
- Exceptional structural stiffness and low deformation ensure precision.
- Applications for bending, drawing, piercing, and so on.
- Based on an eco-conscious approach, energy management stabilizes spikes in energy consumption. Electrical power can be recycled for use with additional help from power regeneration of the servo motor.

SD1 SERIES

Model		SD1-80	SD1-160	SD1-200	SD1-300
Capacity	kN	800	1600	2000	3000
Stroke Length	mm	180	220	250	300
Strokes per Minute	SPM	~80	~60	~50	~40
Tonnage Rating Point	mm	5	6	6	6
Die Height	mm	330	400	450	550
Slide Adjustment	mm	80	100	110	120
Slide Area (LR × FB)	mm	700×460	900×580	1000×670	1150×800
Bolster Area (LR × FB)	mm	950×680	1150×760	1300×870	1450×1050
Bolster Height (with Mounts)	mm	989	1054	1134	1154
Window Opening (FB × UD)	mm	680×280	760×350	870×400	1050×450

SD2 SERIES

Model		SD2-160	SD2-200	SD2-300	SD2-400	SD2-500
Capacity	kN	1600	2000	3000	4000	5000
Stroke Length	mm	220	250	300	350	350
Strokes per Minute	SPM	~60	~50	~40	~40	~40
Tonnage Rating Point	mm	6	6	6	6	6
Die Height	mm	450	500	600	650	650
Slide Adjustment	mm	100	110	120	130	130
Slide Area (LR × FB)	mm	1620×580	1900×670	2280×800	2380×1000	2380×1100
Bolster Area (LR × FB)	mm	1910×760	2200×870	2580×1050	2680×1200	2680×1300
Bolster Height (with Mounts)	mm	1064	1114	1264	1428	1428
Window Opening (FB × UD)	mm	760×400	870×450	1050×500	1200×550	1300×550

SDN1 SERIES

Model		SDN1-80	SDN1-110	SDN1-160	SDN1-200	SDN1-250
Capacity	kN	800	1100	1600	2000	2500
Stroke Length	mm	160	180	200	250	300
Strokes per Minute	SPM	~80	~70	~60	~50	~40
Tonnage Rating Point	mm	5	5	5.5	6	6.5
Die Height	mm	320	350	400	450	540
Slide Adjustment	mm	80	90	100	110	120
Slide Area (LR × FB)	mm	540×460	650×520	720×580	860×650	1100×730
Bolster Area (LR × FB)	mm	1030×600	1150×680	1250×760	1470×840	1750×900
Bolster Height (w/o mounts)	mm	900	900	900	1000	1100

SDM1 SERIES

Model		SDM1-500	SDM1-650	SDM1-800
Capacity	kN	5000	6500	8000
Stroke Length	mm	300	300	300
Strokes per Minute	SPM	1~40	1~35	1~30
Tonnage Rating Point	mm	13	13	13
Die Height	mm	650	700	750
Slide Adjustment	mm	150	150	150
Slide Area (LR × FB)	mm	1200×1100	1300×1200	1500×1300
Bolster Area (LR × FB)	mm	1200×1200	1300×1300	1500×1500
Bolster Height (with Mounts)	mm	1060	1100	1200
Window Opening	mm	700×550	800×600	850×650

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* For special requirements, please contact your local supplier.

* The photo could be different from actual machine.



SAG

SAG2-300~1200

SAG4-400~2400



SAG Series
Video

Straight Side Crank Press

Suitable for large multi-stage thin panels

- The SAG slide is guided with 8-sided gibs. It is applicable for blanking, punching, bending and forming of large multi-stage thin panels.
- Tie-rod structure for minimal deflection, high accuracy and high durability.
- This is generally applicable for single work of thin steel plate and progressive die parts, which can connect with single press, progressive die, mechanical arm or added with transfer system.
- Easy-to-use operating system.
- High-quality electric components to offer the precise operation monitoring and safety protection.

SAG SERIES

* Slide and bolster area up to 5500×1550 by request. *For more information about SAG4 & SLG4 series, please contact your local supplier.

Model		SAG2-300		SAG2-400		SAG2-500		SAG2-600		SAG2-800		SAG2-1000		SAG2-1200	
Type		S	H	S	H	S	H	S	H	S	H	S	H	S	H
Capacity	kN	3000		4000		5000		6000		8000		10000		12000	
Stroke Length	mm	300	200	400	250	450	250	450	250	450	300	450	300	450	300
Strokes per Minute	SPM	15-30	25-50	15-26	25-50	12-22	25-50	12-22	25-50	10-20	20-40	10-20	20-40	10-20	20-40
Tonnage Rating Point	mm	13	6.5	13	6.5	13	6.5	13	6.5	13	6.5	13	6.5	13	6.5
Die Height	mm	600		700		700		700		800		800		800	
Slide Adjustment	mm	200		250		250		250		300		300		300	
Slide Area (LR × FB)	1	2200×1200		2500×1400		2500×1450		2500×1550		2800×1550		3100×1550		3400×1550	
	3	2800×1200		3100×1400		3100×1450		3100×1550		3400×1550		3700×1550		4000×1550	
	5	3400×1200		3700×1400		3700×1450		3700×1550		4000×1550		4300×1550		4600×1550	
Bolster Area (LR × FB)	1	2200×1370		2500×1400		2500×1450		2500×1550		2800×1550		3100×1550		3400×1550	
	3	2800×1370		3100×1400		3100×1450		3100×1550		3400×1550		3700×1550		4000×1550	
	5	3400×1370		3700×1400		3700×1450		3700×1550		4000×1550		4300×1550		4600×1550	
Window Opening	Bolster Only	FB × UD	mm	1000×500		1100×600		1200×600		1300×600		1500×700		1500×700	
	Front to Back Rolling Bolster			1000×500		1100×600		1200×600		1300×600		1500×700		1500×700	
	Left to Right Rolling Bolster			1670×700		1700×800		1750×800		1850×800		1850×900		1850×900	
Bolster Height	Fixed Bolster	mm	850		850		850		850		850		850		
	Rolling Bolster		660		660		660		660		660		740		
Model		SAG4-400		SAG4-500		SAG4-600		SAG4-800		SAG4-1000		SAG4-1200			
Type		S	H	S	H	S	H	S	H	S	H	S	H		
Capacity	kN	4000		5000		6000		8000		10000		12000			
Stroke Length	mm	400	250	450	250	450	250	450	300	450	300	450	300		
Strokes per Minute	SPM	15-26	25-50	12-22	25-50	12-22	25-50	10-20	20-40	10-20	20-40	10-20	20-40		
Tonnage Rating Point	mm	13	6.5	13	6.5	13	6.5	13	6.5	13	6.5	13	6.5		
Die Height	mm	700		700		700		800		800		800			
Slide Adjustment	mm	250		250		250		300		300		300			
Slide Area (LR × FB)	1	2500×2000		2500×2000		2500×2000		2800×2200		3100×2200		3400×2200			
	3	3100×2000		3100×2000		3100×2000		3400×2200		3700×2200		4000×2200			
	5	3700×2000		3700×2000		3700×2000		4000×2200		4300×2200		4600×2200			
Bolster Area (LR × FB)	1	2500×2000		2500×2000		2500×2000		2800×2200		3100×2200		3400×2200			
	3	3100×2000		3100×2000		3100×2000		3400×2200		3700×2200		4000×2200			
	5	3700×2000		3700×2000		3700×2000		4000×2200		4300×2200		4600×2200			
Window Opening	Bolster Only	FB × UD	mm	1800×600		1800×600		1800×600		2000×700		2000×700			
	Front to Back Rolling Bolster			1800×600		1800×600		1800×600		2000×700		2000×700			
	Left to Right Rolling Bolster			2300×800		2300×800		2300×800		2500×900		2500×900			
Bolster Height	Fixed Bolster	mm	850		850		850		850		850				
	Rolling Bolster		660		660		660		660		740				



* Link Motion

SLG

SLG2-300~1200

SLG4-400~2400



SLG Series Video

Straight Side Crank Link Press

Prime choice for large stamped parts forming

- Designed with tie-rod structure to minimize frame deflection. A crank shaft and link drive are implemented.
- The SLG series incorporates link motion to reduce slide speed during the forming stroke while increasing speed on the up stroke. The soft touch during forming reduces vibration and noise, while extending die lifetime.
- Clutch lifespan increases with the use of a high torque wet clutch/ brake.
- The highly responsive Hydraulic Overload Protection (HOLP) effectively protects tooling and prevents overloading.
- The HMI can precisely control the stroke and die cushion.
- High-quality electric components that offer precise operation monitoring and safety protection.

SLG SERIES

* This specification is subject to change without notice. * For special requirements, please contact your local supplier. * The photo could be different from actual machine.

Model		SLG2-300		SLG2-400		SLG2-500		SLG2-600		SLG2-800		SLG2-1000		SLG2-1200		
Type		S	H	S	H	S	H	S	H	S	H	S	H	S	H	
Capacity	kN	3000		4000		5000		6000		8000		10000		12000		
Stroke Length	mm	300	200	400	250	450	250	450	250	450	300	450	300	450	300	
Strokes per Minute	SPM	15-30	25-50	15-26	25-50	12-22	25-50	12-22	25-50	10-20	20-40	10-20	20-40	10-20	20-40	
Tonnage Rating Point	mm	13	6.5	13	6.5	13	6.5	13	6.5	13	6.5	13	6.5	13	6.5	
Die Height	mm	600		700		700		700		800		800		800		
Slide Adjustment	mm	200		250		250		250		300		300		300		
Slide Area (LR × FB)	1	2200×1200		2500×1400		2500×1450		2500×1550		2800×1550		3100×1550		3400×1550		
	3	2800×1200		3100×1400		3100×1450		3100×1550		3400×1550		3700×1550		4000×1550		
	5	3400×1200		3700×1400		3700×1450		3700×1550		4000×1550		4300×1550		4600×1550		
Bolster Area (LR × FB)	1	2200×1370		2500×1400		2500×1450		2500×1550		2800×1550		3100×1550		3400×1550		
	3	2800×1370		3100×1400		3100×1450		3100×1550		3400×1550		3700×1550		4000×1550		
	5	3400×1370		3700×1400		3700×1450		3700×1550		4000×1550		4300×1550		4600×1550		
Window Opening	Bolster Only	1000×500		1100×600		1200×600		1300×600		1500×700		1500×700		1500×700		
	Front to Back Rolling Bolster	FB × UD	1000×500		1100×600		1200×600		1300×600		1500×700		1500×700		1500×700	
	Left to Right Rolling Bolster		1670×700		1700×800		1750×800		1850×800		1850×900		1850×900		1850×900	
Bolster Height	Fixed Bolster	850		850		850		850		850		850		850		
	Rolling Bolster	660		660		660		660		660		740		740		

Model		SLG4-400		SLG4-500		SLG4-600		SLG4-800		SLG4-1000		SLG4-1200		
Type		S	H	S	H	S	H	S	H	S	H	S	H	
Capacity	kN	4000		5000		6000		8000		10000		12000		
Stroke Length	mm	400	250	450	250	450	250	450	300	450	300	450	300	
Strokes per Minute	SPM	15-26	25-50	12-22	25-50	12-22	25-50	10-20	20-40	10-20	20-40	10-20	20-40	
Tonnage Rating Point	mm	13	6.5	13	6.5	13	6.5	13	6.5	13	6.5	13	6.5	
Die Height	mm	700		700		700		800		800		800		
Slide Adjustment	mm	250		250		250		300		300		300		
Slide Area (LR × FB)	1	2500×2000		2500×2000		2500×2000		2800×2200		3100×2200		3400×2200		
	3	3100×2000		3100×2000		3100×2000		3400×2200		3700×2200		4000×2200		
	5	3700×2000		3700×2000		3700×2000		4000×2200		4300×2200		4600×2200		
Bolster Area (LR × FB)	1	2500×2000		2500×2000		2500×2000		2800×2200		3100×2200		3400×2200		
	3	3100×2000		3100×2000		3100×2000		3400×2200		3700×2200		4000×2200		
	5	3700×2000		3700×2000		3700×2000		4000×2200		4300×2200		4600×2200		
Window Opening	Bolster Only	1800×600		1800×600		1800×600		2000×700		2000×700		2000×700		
	Front to Back Rolling Bolster	FB × UD	1800×600		1800×600		1800×600		2000×700		2000×700		2000×700	
	Left to Right Rolling Bolster		2300×800		2300×800		2300×800		2500×900		2500×900		2500×900	
Bolster Height	Fixed Bolster	850		850		850		850		850		850		
	Rolling Bolster	660		660		660		660		740		740		



SE

SE2-400~1200

SE4-400~2400



SE Series
Video

Straight Side Eccentric Gear Press

Suitable for processing high-tensile steel panels

- The SE series, with high rigidity, adopts the eccentric gear drive design and 8-point guided slide for high precision.
- Tie-rod structure for minimal deflection, high accuracy and high durability.
- Eccentric gear drive, excellent for deep drawing and a variety of other stamping applications.
- Plunger-guided to reduce lateral force during slide movement for better accuracy.
- Easy-to-use operating system.
- High-quality electric components to offer the precise operation monitoring and safety protection.

SE SERIES

Model		SE2-400		SE2-500		SE2-600		SE2-800		SE2-1000		SE2-1200	
Type		S		S		S		S		S		S	
Capacity		kN		4000		5000		6000		8000		10000	
Stroke Length		mm		500		500		500		600		800	
Strokes per Minute		SPM		15-26		12-24		12-22		10-18		10-18	
Tonnage Rating Point		mm		13		13		13		13		13	
Die Height		mm		700		800		800		1000		1000	
Slide Adjustment		mm		300		400		400		400		500	
Slide Area (LR × FB)		1		2500×1400		2500×1450		2500×1550		2800×1700		3100×1700	
		3		3100×1400		3100×1450		3100×1550		3400×1700		3700×1700	
		5		3700×1400		3700×1450		3700×1550		4000×1700		4300×1700	
Bolster Area (LR × FB)		1		2500×1400		2500×1450		2500×1550		2800×1700		3100×1700	
		3		3100×1400		3100×1450		3100×1550		3400×1700		3700×1700	
		5		3700×1400		3700×1450		3700×1550		4000×1700		4300×1700	
Window Opening		Bolster Only		1200×600		1200×700		1350×700		1500×900		1500×900	
		Front to Back Rolling Bolster		1200×600		1200×700		1350×700		1500×900		1500×900	
		Left to Right Rolling Bolster		1700×800		1750×900		1850×900		2000×1100		2000×1100	
Bolster Height		Fixed Bolster		850		850		850		850		850	
		Rolling Bolster		660		660		660		660		740	
Model		SE4-400		SE4-500		SE4-600		SE4-800		SE4-1000		SE4-1200	
Type		S		S		S		S		S		S	
Capacity		kN		4000		5000		6000		8000		10000	
Stroke Length		mm		500		500		600		600		800	
Strokes per Minute		SPM		15-26		12-24		12-22		10-20		10-20	
Tonnage Rating Point		mm		13		13		13		13		13	
Die Height		mm		700		800		800		1000		1000	
Slide Adjustment		mm		300		400		400		400		500	
Slide Area (LR × FB)		1		2500×2000		2500×2000		2800×2200		3100×2200		3400×2200	
		3		3100×2000		3100×2000		3400×2200		3700×2200		4000×2200	
		5		3700×2000		3700×2000		4000×2200		4300×2200		4600×2200	
Bolster Area (LR × FB)		1		2500×2000		2500×2000		2800×2200		3100×2200		3400×2200	
		3		3100×2000		3100×2000		3400×2200		3700×2200		4000×2200	
		5		3700×2000		3700×2000		4000×2200		4300×2200		4600×2200	
Window Opening		Bolster Only		1800×600		1800×700		2000×900		2000×900		2000×1000	
		Front to Back Rolling Bolster		1800×600		1800×700		2000×900		2000×900		2000×1000	
		Left to Right Rolling Bolster		2300×800		2300×900		2500×1100		2500×1100		2500×1200	
Bolster Height		Fixed Bolster		850		850		850		850		850	
		Rolling Bolster		660		660		660		740		740	
Model		SE4-400		SE4-500		SE4-600		SE4-800		SE4-1000		SE4-1200	
Type		S		S		S		S		S		S	
Capacity		kN		4000		5000		6000		8000		10000	
Stroke Length		mm		500		500		600		600		800	
Strokes per Minute		SPM		15-26		12-24		12-22		10-20		10-20	
Tonnage Rating Point		mm		13		13		13		13		13	
Die Height		mm		700		800		800		1000		1000	
Slide Adjustment		mm		300		400		400		400		500	
Slide Area (LR × FB)		1		2500×2000		2500×2000		2800×2200		3100×2200		3400×2200	
		3		3100×2000		3100×2000		3400×2200		3700×2200		4000×2200	
		5		3700×2000		3700×2000		4000×2200		4300×2200		4600×2200	
Bolster Area (LR × FB)		1		2500×2000		2500×2000		2800×2200		3100×2200		3400×2200	
		3		3100×2000		3100×2000		3400×2200		3700×2200		4000×2200	
		5		3700×2000		3700×2000		4000×2200		4300×2200		4600×2200	
Window Opening		Bolster Only		1800×600		1800×700		2000×900		2000×900		2000×1000	
		Front to Back Rolling Bolster		1800×600		1800×700		2000×900		2000×900		2000×1000	
		Left to Right Rolling Bolster		2300×800		2300×900		2500×1100		2500×1100		2500×1200	
Bolster Height		Fixed Bolster		850		850		850		850		850	
		Rolling Bolster		660		660		660		740		740	



* Link Motion

SEL

SEL2-400~1200

SEL4-400~2400

Straight Side Eccentric Gear Link Press

Prime choice for forming process of large stamp parts

- The rigidity of the main body increases extensively with a tie-rod structure on the frame and a gear-driving component with four connecting rods.
- The soft touch and processing at constant speed during press forming extensively reduces vibration, noise, heat, and extend die life.
- Clutch lifespan increases with the of a high torque wet clutch/ brake.
- The highly responsive Hydraulic Overload Protection (HOLP) can effectively fixes die sticking and prevents overloading.
- The design of a piston-guided pillar extensively absorbs lateral support to the connecting rod for precise and stable movement of the slide block.
- The SEL series incorporates link motion to reduce slide speed during the forming stroke while increasing speed on the up stroke.
- High-quality electric components that offer precise operation monitoring and safety protection.

SEL SERIES

Model			SEL2-400	SEL2-500	SEL2-600	SEL2-800	SEL2-1000	SEL2-1200			
Type			S	S	S	S	S	S			
Capacity	kN		4000	5000	6000	8000	10000	12000			
Stroke Length	mm		500	500	500	600	600	800			
Strokes per Minute	SPM		15-26	12-24	12-22	10-18	10-18	10-18			
Tonnage Rating Point	mm		13	13	13	13	13	13			
Die Height	mm		700	800	800	1000	1000	1100			
Slide Adjustment	mm		300	400	400	400	400	500			
Slide Area (LR × FB)	1	mm	2500×1400	2500×1450	2500×1550	2800×1700	3100×1700	3400×1700			
	3		3100×1400	3100×1450	3100×1550	3400×1700	3700×1700	4000×1700			
	5		3700×1400	3700×1450	3700×1550	4000×1700	4300×1700	4600×1700			
Bolster Area (LR × FB)	1	mm	2500×1400	2500×1450	2500×1550	2800×1700	3100×1700	3400×1700			
	3		3100×1400	3100×1450	3100×1550	3400×1700	3700×1700	4000×1700			
	5		3700×1400	3700×1400	3700×1550	4000×1700	4300×1700	4600×1700			
Window Opening	Bolster Only	FB × UD	mm	1200×600	1200×700	1350×700	1500×900	1500×900	1500×1000		
	Front to Back Rolling Bolster			1200×600	1200×700	1350×700	1500×900	1500×900	1500×1000		
	Left to Right Rolling Bolster			1700×800	1750×900	1850×900	2000×1100	2000×1100	2000×1200		
Bolster Height	Fixed Bolster	mm	850	850	850	850	850	850			
	Rolling Bolster		660	660	660	660	740	740			
Model			SEL4-400	SEL4-500	SEL4-600	SEL4-800	SEL4-1000	SEL4-1200	SEL4-1600	SEL4-2000	SEL4-2400
Type			S	S	S	S	S	S	S	S	S
Capacity	kN		4000	5000	6000	8000	10000	12000	16000	20000	24000
Stroke Length	mm		500	500	500	600	600	800	800	900	1000
Strokes per Minute	SPM		15-26	12-24	12-22	10-20	10-20	10-20	10-20	10-20	10-20
Tonnage Rating Point	mm		13	13	13	13	13	13	13	13	13
Die Height	mm		700	800	800	1000	1000	1100	1200	1300	1400
Slide Adjustment	mm		300	400	400	400	400	500	500	600	600
Slide Area (LR × FB)	1	mm	2500×2000	2500×2000	2500×2000	2800×2200	3100×2200	3400×2200	3400×2200	4000×2200	4000×2200
	3		3100×2000	3100×2000	3100×2000	3400×2200	3700×2200	4000×2200	4000×2200	4600×2200	4600×2200
	5		3700×2000	3700×2000	3700×2000	4000×2200	4300×2200	4600×2200	4600×2200	5200×2200	5200×2200
Bolster Area (LR × FB)	1	mm	2500×2000	2500×2000	2500×2000	2800×2200	3100×2200	3400×2200	3400×2200	4000×2200	4000×2200
	3		3100×2000	3100×2000	3100×2000	3400×2200	3700×2200	4000×2200	4000×2200	4600×2200	4600×2200
	5		3700×2000	3700×2000	3700×2000	4000×2200	4300×2200	4600×2200	4600×2200	5200×2200	5200×2200
Window Opening	Bolster Only	FB × UD	mm	1800×600	1800×700	1800×700	2000×900	2000×900	2000×1000	2000×1100	2000×1200
	Front to Back Rolling Bolster			1800×600	1800×700	1800×700	2000×900	2000×900	2000×1000	2000×1100	2000×1200
	Left to Right Rolling Bolster			2300×800	2300×900	2300×900	2500×1100	2500×1100	2500×1200	2500×1300	2500×1400
Bolster Height	Fixed Bolster	mm	850	850	850	850	850	850	850	850	850
	Rolling Bolster		660	660	660	660	740	740	740	740	740

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* For special requirements, please contact your local supplier.

* The photo could be different from actual machine.

SNS1 · SLS1 SERIES



SNS

SNS1-80~300
SNS2-160~500

Solid Frame Crank Press

Unitized straight side frame, no angular deflection of gap frame press

SNS2 · SLS2 SERIES



SLS

SLS1-80~300
SLS2-160~500

Solid Frame Crank Link Press

The SLS series incorporates link motion to reduce slide speed during the forming stroke while increasing speed on the up stroke

- For single-stage stamping, progressive stamping, tandem line, or with transfer system integration.
- Unitized straight side frame, "Quick to Ship", and no angular deflection of gap frame press.
- Good for precision or progressive dies, and extend the tooling life.

* Link Motion

SNS SERIES

Model		SNS1-80		SNS1-110		SNS1-160		SNS1-200		SNS1-250		SNS1-300	
Type		S	H	S	H	S	H	S	H	S	H	S	H
Capacity	kN	800		1100		1600		2000		2500		3000	
Stroke Length	mm	150	100	180	110	200	130	220	150	250	180	280	180
Strokes per Minute	SPM	40-75	55-125	35-65	50-110	30-55	40-95	25-45	35-80	22-40	30-60	20-35	25-50
Tonnage Rating Point	mm	5		5		6		6		6		6	
Die Height	mm	330	300	350	320	400	360	450	400	450	400	500	400
Slide Area (LR × FB)	mm	700×460		800×520		900×580		1000×650		1100×720		1150×800	
Bolster Area (LR × FB)	mm	900×680	900×460	1000×680	1000×520	1150×760	1150×600	1250×840	1250×680	1350×900	1350×750	1400×1050	1400×850
Bolster Height (without Mounts)	mm	900		900		940	900	1020	1000	1020	1000	1040	1020
Window Opening (FB × UD)	mm	440×280	370×250	500×300	420×270	560×350	470×310	620×400	520×350	680×400	570×350	760×450	650×350
Model		SNS2-160		SNS2-200		SNS2-250		SNS2-300		SNS2-400		SNS2-500	
Type		S	H	S	H	S	H	S	H	S	H	S	H
Capacity	kN	1600		2000		2500		3000		4000		5000	
Stroke Length	mm	200	130	230	150	250	180	280	180	300	200	300	200
Strokes per Minute	SPM	30-55	40-85	25-45	35-70	22-40	30-60	20-40	25-50	20-40	25-50	20-40	25-50
Tonnage Rating Point	mm	6	4	7	4	7	5	7	5	7	6	7	6
Die Height	mm	450	400	500	450	550	450	550	450	600	450	600	450
Slide Area (LR × FB)	mm	1560×650	1850×750	1	2200×820	1	2200×900	1	2200×1000	1	2200×1100	1	2200×1100
						2	2500×900	2	2500×1000	2	2500×1100	2	2500×1100
						3	2800×900	3	2800×1000	3	2800×1100	3	2800×1100
						4	3100×900	4	3100×1000	4	3100×1100	4	3100×1100
Bolster Area (LR × FB)	mm	1850×760	2200×840	1	2500×920	1	2500×1000	1	2500×1100	1	2500×1200	1	2500×1200
						2	2800×1000	2	2800×1100	2	2800×1200	2	2800×1200
						3	3100×1000	3	3100×1100	3	3100×1200	3	3100×1200
						4	3400×1000	4	3400×1100	4	3400×1200	4	3400×1200
Bolster Height (without Mounts)	mm	950	1000	1	1100	1.2	1150	1250		1250			
						2	1150	3.4	1250	1250		1250	
Window Opening (FB × UD)	mm	660×400	660×320	740×450	740×350	820×460	820×350	900×500	900×350	1000×550	1000×400	1100×550	1100×400

SLS SERIES

Model		SLS1-80		SLS1-110		SLS1-160		SLS1-200		SLS1-250		SLS1-300	
Type		S	H	S	H	S	H	S	H	S	H	S	H
Capacity	kN	800		1100		1600		2000		2500		3000	
Stroke Length	mm	150	100	180	110	200	130	220	150	250	180	280	180
Strokes per Minute	SPM	40-75	55-110	35-65	50-110	30-55	40-85	25-45	35-70	22-40	30-60	20-35	25-50
Tonnage Rating Point	mm	5		5		6		6		6		6	
Die Height	mm	330	300	350	320	400	360	450	400	450	400	500	400
Slide Area (LR × FB)	mm	700×460		800×520		900×580		1000×650		1100×720		1150×800	
Bolster Area (LR × FB)	mm	900×680	900×460	1000×680	1000×520	1150×760	1150×600	1250×840	1250×680	1350×900	1350×750	1400×1050	1400×850
Bolster Height (without Mounts)	mm	900		900		940	900	1020	1000	1020	1000	1040	1020
Window Opening (FB × UD)	mm	440×280	370×250	500×300	420×270	560×350	470×310	620×400	520×350	680×400	570×350	760×450	650×350
Model		SLS2-160		SLS2-200		SLS2-250		SLS2-300		SLS2-400		SLS2-500	
Type		S	H	S	H	S	H	S	H	S	H	S	H
Capacity	kN	1600		2000		2500		3000		4000		5000	
Stroke Length	mm	200	130	230	150	250	150	280	150	300	200	300	200
Strokes per Minute	SPM	30-55	40-85	25-45	35-70	22-40	30-55	20-35	25-45	15-30	25-40	15-30	25-40
Tonnage Rating Point	mm	6	5	7	5	7	6	7	7	7	7	7	7
Die Height	mm	450	400	500	450	550	450	550	450	600	450	600	450
Slide Area (LR × FB)	mm	1560×650	1850×750	1	2200×820	1	2200×900	1	2200×1000	1	2200×1100	1	2200×1100
						2	2500×900	2	2500×1000	2	2500×1100	2	2500×1100
						3	2800×900	3	2800×1000	3	2800×1100	3	2800×1100
						4	3100×900	4	3100×1000	4	3100×1100	4	3100×1100
Bolster Area (LR × FB)	mm	1850×760	2200×840	1	2500×920	1	2500×1000	1	2500×1100	1	2500×1200	1	2500×1200
						2	2800×1000	2	2800×1100	2	2800×1200	2	2800×1200
						3	3100×1000	3	3100×1100	3	3100×1200	3	3100×1200
						4	3400×1000	4	3400×1100	4	3400×1200	4	3400×1200
Bolster Height (without Mounts)	mm	950	1000	1	1100	1.2	1150	1250		1250			
						2	1150	3.4	1250	1250		1250	
Window Opening (FB × UD)	mm	660×400	660×320	740×450	740×350	820×460	820×350	900×500	900×350	1000×550	1000×400	1100×550	1100×400

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* The photo could be different from actual machine.

SN1 SERIES



SN2 SERIES



SN

SN1-25~250
SN2-110~300

C Frame Crank Press

General-Purpose mechanical press

- For single-stage stamping, progressive stamping, tandem line, or with transfer system integration.
- High torque, low noise wet clutch and brake.
- Highly rigid frame design with less deflection.
- High accuracy transmission gears and high rigidity crank to ensure the life time of the press machine.
- User-friendly HMI design to provide high compatibility with automation system.
- (SN2 Series) Reverse rotational design to minimize the side thrust force.

SN SERIES

Model		SN1-25			SN1-35			SN1-45			SN1-60			SN1-80			SN1-110			SN1-160			SN1-200			SN1-250					
Type		S	H	P	S	H	P	S	H	P	S	H	P	S	H	P	S	H	P	S	H	P	S	H	P	S	H	P	S	H	P
Capacity	kN	250			350			450			600			800			1100			1600			2000			2500					
Stroke Length	mm	80	50	35	90	60	40	110	70	45	130	80	50	150	100	60	180	110	70	200	130	80	220	150	90	250	180	100			
Strokes per Minute	Fixed Speed	SPM	90	110	140	80	100	130	70	90	120	60	80	100	60	80	100	50	70	90	40	60	80	35	50	65	30	45	55		
			70	80	80	60	70	80	50	60	80	40	55	70	40	50	65	35	45	60	30	35	50	25	30	40	22	30	30		
	Variable Speed		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2		
Tonnage Rating Point	mm	3.2	2.3	3.2	2.3	3.2	2.3	3.2	2.3	4	2.3	5	3.2	5	3.2	5	3.2	6	4	6	4	6	4	6	4	6	4	6			
Die Height	mm	230	200	250	220	270	240	300	270	330	300	350	320	400	360	450	400	450	400	450	400	450	400	450	400						
Slide Area (LR × FB)	mm	330×250			380×300			430×350			480×400			560×460			650×520			720×580			860×650			960×720					
Bolster Area (LR × FB)	mm	700×320			780×400			840×440			900×520			1050×600			1150×680			1250×760			1400×840			1500×900					
Bolster Height (without Mounts)	mm	800			800			800			900			900			900			1000			1000								
Model		SN2-110		SN2-160		SN2-200		SN2-250		SN2-300																					
Type		S	H	S	H	S	H	S	H	S	H																				
Capacity	kN	1100		1600		2000		2500		3000																					
Stroke Length	mm	180		110		200		130		180																					
Strokes per Minute	Fixed Speed	50		70		40		60		35																					
	Variable Speed	35-65		45-90		30-50		35-70		25-45																					
Tonnage Rating Point	mm	5		6		7		7		7																					
Die Height	mm	400		350		450		400		550																					
Slide Area (LR × FB)	mm	1430×520		1560×580		1850×650		2100×700		2100×800																					
Bolster Area (LR × FB)	mm	1880×680		2040×760		2420×840		2700×920		2700×940																					
Bolster Height (without Mounts)	mm	900		950		1000		1100		1100																					



SM1

SM1-300~800



SM1 Series
Video

Heavy Stamping Link Press

Produce well for over 6mm thick plate stamping

- Link motion with a reduced touch speed and cause less vibration and noise while extending tooling life.
- Provides stable quality by eliminating spring back problems during bending process.
- An 8-point square slide guide with limited gib clearance.



SM2

SM2-200~600

Progressive Stamping Link Motion Mechanical Press

Applicable for small-size & high-volume progressive die stamping

- High precision & rigidity structural design.
- Low forming speed.
- Unique design of dynamic balance system.

SM1 SERIES

Model type	SM1-300		SM1-500		SM1-650	SM1-800
	S	H	S	H	S	S
Capacity	3000		5000		6500	8000
Stroke	250	120	300	150	300	300
Strokes per Minute	20-50	40-70	20-40	30-55	20-35	15-30
Tonnage Rating Point	13	6.5	13	6.5	13	13
Die Height	600	400	650	400	700	750
Slide Adjustment	150		150		150	150
Slide Area (LR × FB)	1000×900		1200×1100		1300×1200	1500×1300
Bolster Area (LR × FB)	1000×1000		1200×1200		1300×1300	1500×1500
Bolster Height (with Mounts)	1060		1060		1100	1200
Window Opening (FB × UD)	600×450	600×300	700×550	700×400	800×600	850×650

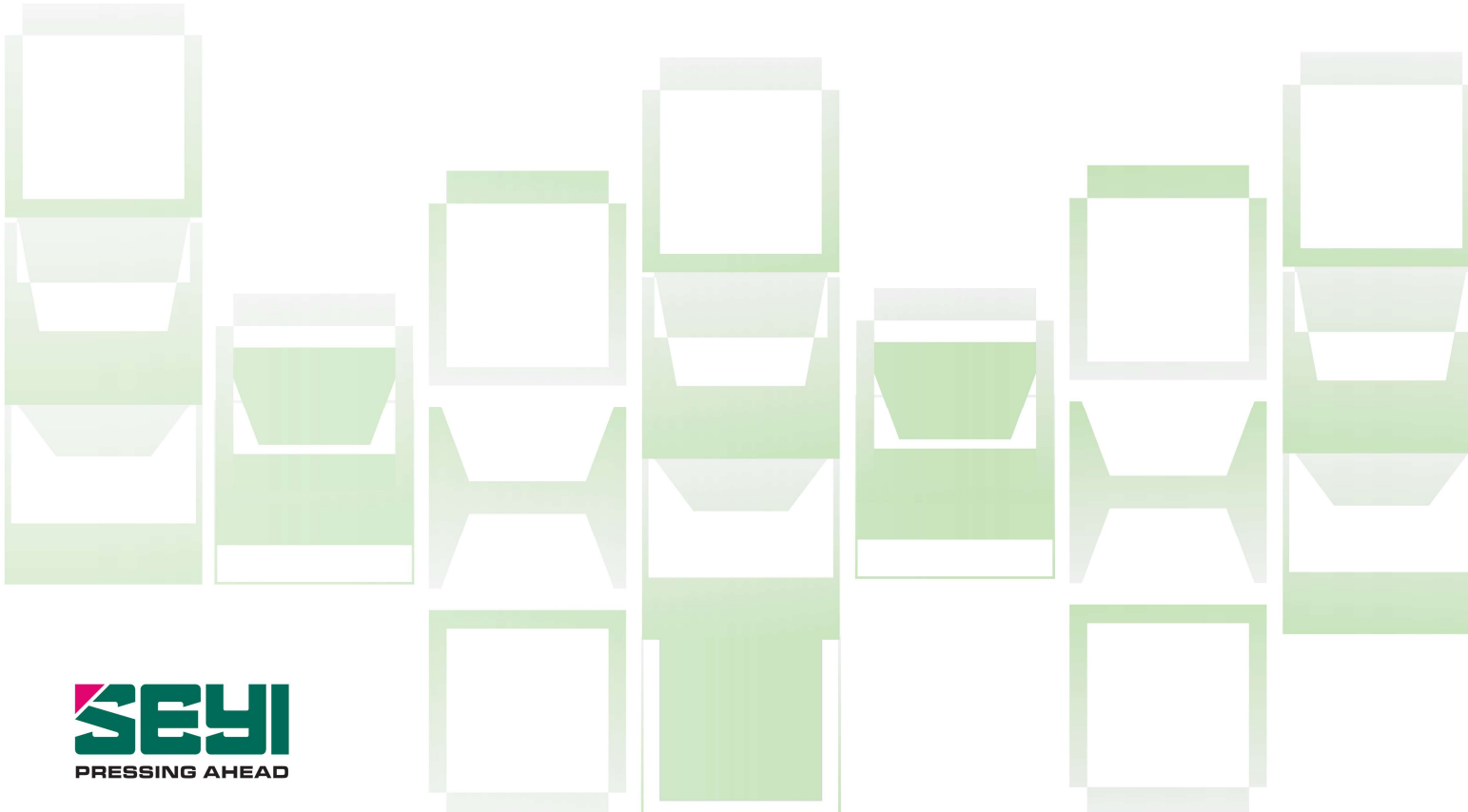
SM2 SERIES

Model	SM2-200		SM2-300	SM2-400	SM2-600
	Capacity	2000		3000	4000
Stroke Length	200		200	200	250
Strokes per Minute	50-120		40-100	30-80	30-70
Tonnage Rating Point	6.5		6.5	6.5	10
Die Height	450		550	650	750
Slide Adjustment	100		100	100	150
Slide Area (LR × FB)	1	1500×900	1800×1000	2100×1100	2400×1250
	2	1800×900	2100×1000	2400×1100	2700×1250
	3	2100×900	2400×1000	2700×1100	3000×1250
Bolster Area (LR × FB)	1	1500×1000	1800×1100	2100×1200	2400×1400
	2	1800×1000	2100×1100	2400×1200	2700×1400
	3	2100×1000	2400×1100	2700×1200	3000×1400
Bolster Height (with Mounts)	1000		1150	1250	850 (W/Foundation)
Window Opening (FB × UD)	700×250		800×250	900×250	1050×250

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INFORMATION



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